CNC LASER, SHEET/PLATE

- MILD STEEL: UP TO 1" THICK, 80" x 159" MAX SHEET
  - MAY REQUIRE SECONDARY MACHINING PER SPEC
- ALUMINUM: UP TO 3/4" THICK, 80" x 159" MAX SHEET
  - MAY REQUIRE SECONDARY MACHINING PER SPEC
- STAINLESS STEEL: UP TO 3/4" THICK, 80" x 159" MAX SHEET
  - MAY REQUIRE SECONDARY MACHINING PER SPEC

CNC VERTICAL MILL

- METAL: 40" x 20" x 20" MAX TRAVEL
- PLASTIC: 40" x 20" x 20" MAX TRAVEL

CNC PRESS BRAKE

- METAL
  - 0.062" RADIUS, 9' LONG UP TO 11 GAGE
  - 0.125" RADIUS, 9' LONG UP TO 3/16" (2 GAGE)
  - 0.125" RADIUS, 6' LONG UP TO 1/4"
  - 0.125" RADIUS, 18" LONG UP TO 1/2"

MACHINING

- METAL
  - BROACH, SURFACE MILL, KEYWAY, DRILL, TAP
CNC SAW
- METAL
  - UP TO 3-1/2" DIAMETER
  - UP TO 6" x 3-1/2" FLAT
- PLASTIC
  - UP TO 3-1/2" DIAMETER
  - UP TO 6" x 3-1/2" FLAT

LATHE
- METAL
  - CNC - 1" UP TO 6" DIAMETER
  - MANUAL - UP TO 12" SWING TURRET, 7' BED AND 10 DEGREE TAPER.
- PLASTIC
  - MANUAL - UP TO 12" SWING TURRET, 7' BED AND 10 DEGREE TAPER.

SHEAR
- METAL
  - 20 GA. UP TO 1/4", 12' SHEET WIDTH
- PLASTIC
  - 20 GA. UP TO 1/4", 12' SHEET WIDTH

PUNCH PRESS
- METAL
  - OBI PRESS – 60, 45 AND 40 TON
- RUBBER
  - UNI-PUNCH PLATE SYSTEM

ROLLING
- METAL
  - UP TO 1/4", 6' SHEET, 8" MINIMUM DIAMETER

WELDING
- MIG/TIG
  - ALUMINUM, STAINLESS STEEL, MILD STEEL
  - TUBING, PIPE, ROD, ANGLE IRON, STRUCTURAL, C-CHANNEL, SHEET/PLATE
FINISHING

POWDER COATING

EPOXY PAINTING

ZINC PLATING

ANODIZING

CNC 6-AXIS TUBE LASER

UP TO 11" DIAMETER, 7/8" MAX THICKNESS

METAL TUBING

ALL PLASTIC MATERIALS

1/16" UP TO 10" THICK

MAX PROCESSING SIZE 78" X 157"

CNC 5-AXIS WATER JET

ASSEMBLY - LIGHT AND HEAVY DUTY

MECHANICAL

HOSES/FITTINGS, CHAIN, SPROCKETS, PULLEYS, MOTORS, PUMPS, BEARINGS

ELECTRICAL

BOX ASSEMBLIES, CORDS, HARNESSES

ELECTRICAL